

TIGER Drylac®

# special effect

powder coatings  
volume 4



**TIGER** Drylac®  
Powder Coatings

**EUROPE****AUSTRIA**

TIGERWERK  
Lack- u. Farbenfabrik GmbH & Co.KG.  
Negrellistraße 36  
A-4600 Wels  
phone +43 / (0)7242 / 400-0  
fax +43 / (0)7242 / 650 08  
office@tiger-coatings.com  
www.tiger-coatings.com

**BELGIUM**

Mr. Eric Kun  
Hendrik Van Veldekestraat 35  
B-3680 Maaseik  
phone +32 / (0)497 / 41 57 97  
fax +32 / (0)89 / 56 78 58  
office.be@tiger-coatings.com

**C&E Warehousing**

Leuwerbroek 1019  
B-3640 Kinrooi  
phone +32 / (0)497 / 92 25 70  
fax +32 / (0)89 / 56 78 58

**BOSNIA & HERZEGOVINA**

Klio d.o.o.  
Majevickih brigada BB  
BiH-75300 Lukavac  
phone +387 / 35 / 555 392  
fax +387 / 35 / 555 256  
office.bih@klio.hr

Klio 1  
Zaima Topčića br. 9  
BiH-71210 Ilidža, Sarajevo  
phone +387 / 33 / 626 621

**BULGARIA**

Deyacolor LTD  
bul. Assen Jordanov 9  
BG-1113 Sofia 13 post box no. 265  
phone/fax +359 / 2 978 58 61  
office@deyacolor.com

**CROATIA**

Klio d.o.o.  
Varaždinska cesta 34  
CRO-10360 Zagreb Sesvete  
phone +385 / (0)1 / 200 90 41  
fax +385 / (0)1 / 200 90 43  
klio@klio.hr

**CZECH REPUBLIC**

TIGERLAK, s.r.o.  
Kaštanová 34 a  
CZ-620 00 Brno  
phone +420 / 545 429 110  
fax +420 / 545 229 209  
office.cz@tiger-coatings.com

**DENMARK**

Ms. Brigitte Pudor Gullev  
Avntofvej 34, Søgaard  
DK-6200 Aabenraa  
phone +45 / 73 62 13 23  
mobil +45 / 21 20 45 20  
fax +45 / 73 62 13 24  
office.dk@tiger-coatings.com

**FRANCE**

TIGER S.A.R.L.  
Avenue de Lossburg, Zone Industrielle Sud  
F-69480 Anse  
phone +33 / (0)474 / 67 13 70  
fax +33 / (0)474 / 67 10 42  
office.fr@tiger-coatings.com

**GERMANY**

KLOZ Kunststofftechnik GmbH  
Daimlerstraße 16  
D-70736 Fellbach-Oeffingen  
phone +49 / (0)711 / 95 19 80 32  
fax +49 / (0)711 / 518 07 50  
info@kloz-kunststofftechnik.de

KLOZ Wickede  
Gerkenstraße 4  
D-58739 Wickede-Ruhr  
phone +49 / (0)2377 / 36 25  
fax +49 / (0)2377 / 26 22

Jochen Hänel  
Handelsvertretung Industrielacke  
Sandstraße 1  
D-65239 Hochheim a. M.-Süd  
phone +49 / (0)6146 / 83 58 81  
fax +49 / (0)6146 / 83 58 84  
jhaenel@gmx.de

Boris Herrmann Handelsvertretung  
Kopernikusstraße 35  
D-44309 Dortmund  
phone +49 / (0)231 / 25 70 12  
fax +49 / (0)231 / 25 70 15  
b.herrmann@tiger-coatings.com

Thomas Leitzke Handelsvertretung  
Obereyler Straße 68a  
D-47647 Kerken  
phone +49 / (0)2833 / 57 39 32  
fax +49 / (0)2833 / 57 39 33  
t.leitzke@tiger-coatings.com

**GREAT BRITAIN**

TIGER COATINGS UK LTD  
21, Pettyfields Close, Knowle  
Solihull, West Midlands, B93 9EG  
phone +44 / (0) 1564 778 866  
fax +44 / (0) 1564 778 903  
office.gb@tiger-coatings.com

**HUNGARY**

TIGERLAKK Kft.  
Gyömri út 85-91  
H-1183 Budapest  
phone +36 / 1 / 293 90 20  
fax +36 / 1 / 297 45 49  
office.hu@tiger-coatings.com

**ITALY**

TIGER Drylac Italia s.r.l.  
Viale Papa Giovanni XXIII, 64  
I-24121 Bergamo  
phone +39 / 035 / 417 39 67  
fax +39 / 035 / 22 37 11  
office.it@tiger-coatings.com

**LITHUANIA, LATVIA**

UAB „LAKMALIT“  
Kestučio g. 87  
LT-3000 Kaunas  
phone +370 / 7 / 32 37 41, 32 34 95  
fax +370 / 7 / 32 40 87  
kaunas@lakmalit.lt

**THE NETHERLANDS**

Mr. Ben de Jong  
Grote Belt 288  
NL-2133 GJ Hoofddorp  
phone +31 / (0)6 / 419 956 80  
fax +31 / (0)23 / 565 58 72  
office.nl@tiger-coatings.com

**POLAND**

Tensor Consulting  
Sepia 22  
PL-04512 Warszawa  
phone +48 / (0)22 / 815 42 79  
fax +48 / (0)22 / 815 42 79  
ajelonek@tensor.com.pl

**ROMANIA**

ASKO Group srl.  
Str. Filateliei nr. 1/2  
R-1900 Timisoara  
phone +40 / (0)256 / 20 64 03  
fax +40 / (0)256 / 20 64 03  
askogroup@mail.dnttm.ro

**RUSSIA**

OOO TECHNOKOLOR-M  
Otkrytoe shosse 48a  
107370 Moscow, Russia  
phone +007 / 495 / 966 75 08  
fax +007 / 495 / 963 47 45  
sales@technokolor.ru

**SERBIA**

Klio NS d.o.o.  
Pere Popadia 5/2  
SCG-21000 Novi Sad  
phone +381 / 21 / 478 01 08  
fax +381 / 21 / 641 00 40  
office@klio.co.yu

**SLOVAKIA**

TIGERLAK Slovakia spol. s r.o.  
Bratislavská 79  
SK-902 01 Pezinok  
phone +421 / (0)33 / 640 00 71  
fax +421 / (0)33 / 640 00 72  
office.sk@tiger-coatings.com

**SLOVENIA**

T-Lotus d.o.o.  
Glavni trg 3/A  
SLO-9240 Ljutomer  
phone +386 / (0)2 / 583 18 79  
fax +386 / (0)2 / 583 18 80  
kontakt@t-lotus.si

**SWITZERLAND**

FEYCO AG  
CH-9430 St. Margrethen SG  
phone +41 / (0)71 / 747 84 11  
fax +41 / (0)71 / 747 85 10  
info@feyco.ch

**TURKEY**

Enki İç ve Dis Tic. Paz. Dan. San. Tic. Ltd.Sti.  
Sahrayicedid Mah. Cebeşoy Sok. Uygun 2  
Apt.  
No: 26 Dk: 1 Kadıköy-stambul  
phone +90 / (0)216 / 467 38 57  
fax +90 / (0)216 / 467 39 13  
b.gurkan@tiger-coatings.com

**UKRAINE**

Interfarb - Ukraina  
Akademika Sacharowa 42, Office N°230  
UA-79012 Lvov  
phone/fax +380 / 322 / 40 23 11  
phone/fax +380 / 322 / 97 10 76  
interfarb@utel.net.ua

**THE AMERICAS****ARGENTINA**

Glass + Partner S.A.  
Tamborini 3231 / 33  
AR-1429 Buenos Aires  
phone +54 / 114 / 541 70 58  
fax +54 / 114 / 541 70 58  
glasspartner@arnet.com.ar

**BRAZIL**

TIGER Drylac do Brasil Ltda.  
Av. Principal, 120 - Pacaembú III  
13295-000 ITUPEVA SP  
phone +55 / 11 / 44 96 53 27  
fax +55 / 11 / 44 96 65 14  
office.br@tiger-coatings.com

**CANADA**

ONTARIO: TIGER Drylac Canada Inc.  
110 Southgate Drive  
Guelph, Ontario, N1G 4P5  
phone +1 / 519 / 766 47 81  
fax +1 / 519 / 766 47 87  
info@tigerdrylaccanada.com

QUEBEC: TIGER Drylac Canada Inc.  
7370 Henri Bourassa Blvd. E.  
Anjou, Quebec H1E 1P2  
phone +1 / 514 / 351 53 31  
fax +1 / 514 / 351 40 15  
tigerqc@microtec.net

CALGARY: TIGER Drylac Canada Inc.  
4752 14th Street Northeast  
Calgary, Alberta Canada T2E 6L7  
phone +1 / 403 / 398 97 23  
fax +1 / 403 / 398 97 25  
info@tigerdrylaccanada.com

VANCOUVER: TIGER Drylac Canada Inc.  
680 Derwent Way  
Delta, BC V3M 5P8  
phone +1 / 604 / 540 97 26  
fax +1 / 604 / 540 97 25  
vancouver@tigerdrylaccanada.com

**CHILE**

TIGER Drylac de Chile Ltda.  
Los Prunos 1615  
San Ramon, Santiago de Chile  
phone +56 / 2 / 511 56 59  
fax +56 / 2 / 511 56 59  
office.cl@tiger-coatings.com

**MEXICO**

TIGER Drylac MEXICO S.A. DE C.V.  
Purepechas 28-D  
Col. Santa Cruz Acatlan,  
Naucalpan  
Edo. de Mexico C.P. 53150  
phone +52 / 555 / 363 12 14  
fax +52 / 555 / 363 17 39  
mexico@tigerdrylac.com

**U.S.A.**

TIGER Drylac U.S.A., Inc. (HQ's)  
1261 East Belmont St.  
Ontario, CA 91761  
phone +1 / 909 / 930 91 00  
fax +1 / 909 / 930 91 11  
customerservicewest@tigerdrylac.com

TIGER Drylac U.S.A., Inc.  
3855 Swenson Ave.  
St. Charles, IL 60174  
phone +1 / 630 / 513 99 99  
fax +1 / 630 / 513 99 98  
customerservicemw@tigerdrylac.com

TIGER Drylac U.S.A., Inc. (HQ's)  
1100 Commons Blvd.  
Reading, PA 19605  
phone +1 / 610 / 926 81 48  
fax +1 / 610 / 926 81 49  
customerserviceeast@tigerdrylac.com

TIGER Drylac U.S.A., Inc.  
3400 Town Point Drive NW, Ste. 130  
Kennesaw, GA 30144  
phone +1 / 770 / 218 24 90  
fax +1 / 770 / 218 24 95  
customerserviceat@tigerdrylac.com

TIGER Drylac U.S.A., Inc.  
339 Exchange Drive  
Arlington TX 76011  
phone +1 / 817 / 277 79 95  
fax +1 / 817 / 277 19 31  
customerservicesouth@tigerdrylac.com

**ASIA****CHINA**

TIGER Drylac (Taicang) Co. Ltd.  
68 Chaoyang Road  
Taicang, Jiangsu 215400  
P.R. CHINA  
phone +86 / (0)512 / 53 56 06 19  
fax +86 / (0)512 / 53 95 50 95  
office.cn@tiger-coatings.com

TIGER Drylac Beijing Warehouse  
366 Zhang Jadian Hegijezi Village  
Shibali dian Chaoyang  
Beijing  
P.R. CHINA  
phone +86 / (0)10 / 87 30 44 38  
fax +86 / (0)10 / 67 70 35 04

TIGER Drylac Guangzhou Warehouse  
6th of South Toudong Xian Road  
Nancun town,  
Panyu Guangzhou  
P.R. China  
phone +86 / (0)20 / 84 59 29 01  
fax +86 / (0)20 / 34 57 94 97

**HONG KONG**

TIGER Coatings Hong Kong Limited  
Room 703 Kowloon Building  
555 Nathan Road, Kowloon, Hong Kong  
phone +852 / 27 81 55 82  
fax +852 / 27 82 58 86  
office.hk@tiger-coatings.com

**INDIA**

National Corporation  
No. 121, 5th Cross,  
Kalasipalayam New Extension  
Bangalore-560 002, INDIA  
phone +91 / (0)80 / 222 265 54  
fax +91 / (0)80 / 222 148 00  
rsachdev@vsnl.com

**JAPAN**

TIGER Drylac JAPAN K.K.  
170-5, Oshima, Sagami-hara  
Kanagawa, 229-1135, JAPAN  
phone +81 / (0)42 / 760 60 56  
fax +81 / (0)42 / 760 60 57  
office.jp@tiger-coatings.com

**MALAYSIA**

TIGER Drylac MALAYSIA Sdn. Bhd.  
Level 26, Menara IMC  
No. 8 Jalan Sultan Ismail  
50250, Kuala Lumpur  
phone +60 / (0)3 / 20 39 43 15  
fax +60 / (0)3 / 20 31 83 59  
office.my@tiger-coatings.com

**SINGAPORE**

TIGER Drylac SINGAPORE Pte. Ltd.  
No. 3 Jalan Lengkok Sembawang,  
SINGAPORE 759196  
phone +65 / 67 59 94 33  
fax +65 / 67 59 94 36  
office.sg@tiger-coatings.com

**TAIWAN**

Vigorousport Int. Co., Ltd.  
No. 398 Ta-Tun 6th Street, Taichung,  
TAIWAN  
phone +886 / (0)4 / 23 82 21 23  
fax +886 / (0)4 / 23 82 21 11  
office.tw@tiger-coatings.com

**THAILAND**

Grand Siam Commercial Co., Ltd.  
999/81 Prachuthit Road  
Huay-Kwang, Bangkok 10320  
phone +66 / 2 / 691 62 74  
fax +66 / 2 / 691 22 25  
apichart@samart.co.th

**VIETNAM**

TIGER Drylac Vietnam Co., Ltd.  
Road No. 2, Dong An Industrial Park  
Thuan An District, Binh Duong Province  
phone +84 / 650 / 758 370  
fax +84 / 650 / 758 371  
office.vn@tiger-coatings.com

TIGER Drylac Ha Noi Warehouse  
61 Van Bao Street, Ba Dinh Dist  
Ha Noi  
phone +84 / 4 / 762 81 65  
fax +84 / 4 / 762 81 64





## Notes

**Colors and textures** have been matched as close as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.

**Custom Colors:** Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors (220 lb. minimum order) with quick 7 to 10 day turn around times.



All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark (Spec DTOV2.MH27573). This UL mark is for all equipment and products intended for the US and Canadian market.

**Flourescent:** One- and Two-coat Fluorescents, as well as Glow-in-the-Dark powder coatings have limited UV stability. Two-coat Fluorescent powder coatings should be applied over our bright White Base Coat 49/11000. For a variation and custom look they can also be applied over our Mirror Silver 49/91260 (try our Two-coat Yellow Fluorescent 49/21500 or Two-coat Orange Fluorescent 49/24080 as top coats) or over Xtreme Chrome 49/90177 or Sparkle Silver 49/90450. All Fluorescents are suitable for Corona and Tribo application equipment. Products are available in 5 lb minipacks and 44 lb boxes.

**Hammertones:** A wide range of color choices is available in our popular Hammertone finishes. Series 39 Hammertones are suitable for exterior applications (minimum film thickness guidelines must be observed to provide adequate film thickness in the valleys of the texture). Series 09 and 89 Hammertones are for interior applications only. All are suitable for Corona application equipment. They are packed in 5 lb minipacks and 44 lb boxes.

**Designer Finishes and Antico:** Primarily developed for the furniture and lighting industries, Designer Finishes and Anticos provide an out-of-the-ordinary designer look in two and three tone colors, textures and metallic undertones, simulating the oxidation of copper, natural rock and precious stone. All are suitable for Corona processing. Products are packed in 5 lb minipacks; Series 44 is packed in 55 lb boxes, and Series 49 and 59 come in 44 lb boxes.

**Dormant Transparents:** Dormant Transparents and Dormant Sparkle Transparents are applied as the base coat in this 2-coat system. The flamboyant shades of color and metallic color will not evolve, until a clear topcoat is applied. Samples in this chart, all top coated with our Clear Glossy 49/00530, are just a few of the variations of attractive finishes, that can be achieved by top coating with a variety of our Clear coats and Clear Glitters (see listing below). Products are suitable for Corona application (the best inter-coat adhesion is achieved by applying the base coat with Corona and the clear top coat with Tribo equipment (if available). Sold in 5 lb minipacks and 44 lb boxes.

## Notes (continued)

### Clear coat products available

(also shown in our TIGER Specialty brochure):

38/00001 Clear Glossy	Super Durable Polyester	(Exterior and Interior)
49/01234 Bengal Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00530 Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00280 Clear Semi-gloss	TGIC Polyester	(Exterior and Interior)
16/00030 Clear Matte	Acrylic Hybrid	(Exterior and Interior)
44/00003 Anti-graffiti Clear Glossy	Polyester-Urethane	(Exterior and Interior)
69/00300 Clear Ice Matte	Epoxy	(Interior)

### Glitter Clear products available

(shown over various base coats in our TIGER Metallic brochure):

Glitter Gold 49/00310  
Glitter Silver 49/00320  
Glitter Twilight 49/00390

**Transparent and Candy:** Transparent and Candy colors have limited UV stability. Since all products are transparent, colors shown in this brochure are representative of a nickel plated substrate. Many other attractive substrates, i.e. chrome or brushed aluminum are suitable for top coating with Transparent or Candy colors. Otherwise we recommend any of the following base coats: Mirror Silver 49/91260, Xtreme Chrome 49/90177, Chrome OGF 49/91312 or Sparkle Silver 49/90450. All Transparent and Candy colors are suitable for application with either Corona or Tribo equipment. Products are packaged in 5 lb minipacks and 44 lb boxes.

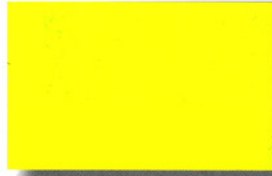
### TIGER Drylac U.S.A., Inc. Product Number Matrix

<b>Series 09</b>	Interior only	Polyester-Epoxy Blend (Hybrid)
<b>Series 16</b>	Exterior and Interior	Acrylic Hybrid
<b>Series 58</b>	Exterior and Interior	TGIC-Free Super Durable Polyester (available to approved applicators only)
<b>Series 38</b>	Exterior and Interior	Super Durable Polyester
<b>Series 39</b>	Exterior and Interior	TGIC Polyester
<b>Series 44</b>	Exterior and Interior	Polyester Urethane
<b>Series 49</b>	Exterior and Interior	TGIC Polyester
<b>Series 59</b>	Exterior and Interior	TGIC-Free Polyester
<b>Series 69</b>	Interior only	Epoxy
<b>Series 75</b>	Exterior and Interior	Fluoropolymer (available to approved applicators only)
<b>Series 89</b>	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

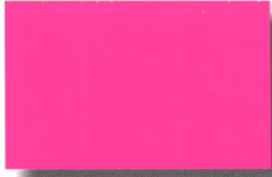
# and guidelines

# special effects

## Fluorescent One-Coat



Neon Yellow  
59/20043



Neon Pink  
59/30075



Yellow  
49/22200



Red-Orange  
49/24620



Orange  
49/24610



Green  
49/51340

## Fluorescent Two-Coat



Yellow 49/21500  
White Basecoat 49/11000



Orange 49/24080  
White Basecoat 49/11000



Bright Pink 49/30430  
White Basecoat 49/11000

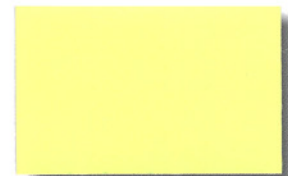


Red 49/30760  
White Basecoat 49/11000



Pink 49/32600  
White Basecoat 49/11000

## Glow-In-The-Dark

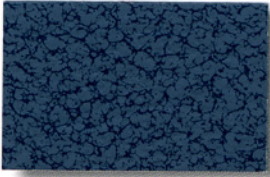


Glow-In-The-Dark 49/52100  
White Basecoat 49/11000



**Hammertone  
Exterior**

**Hammertone  
Interior**

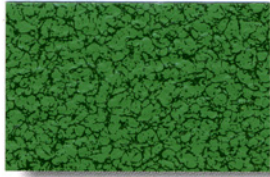


**Sapphire**  
39/40002

**Red**  
09/32870

**Malachite**  
09/50930

**Nu-Black**  
89/90087

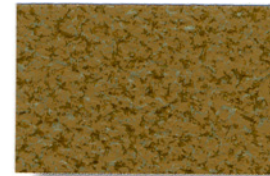
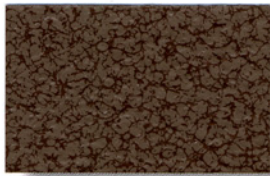
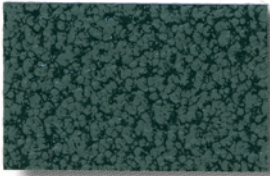


**Malachite**  
39/40003

**Capri**  
09/40750

**Goldleaf**  
09/53120

**Nu-Silver**  
89/90257

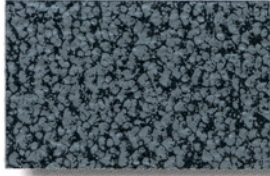
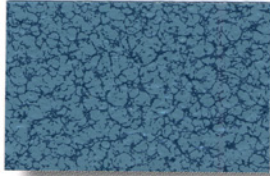


**Reseda**  
39/50002

**Sapphire**  
09/40760

**Sepia**  
09/60660

**Nu-Gold Brown**  
89/90287

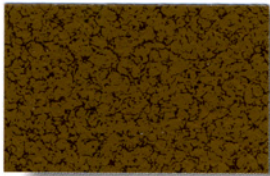


**Sepia**  
39/60002

**Pale Blue**  
09/43000

**Silver**  
09/90250

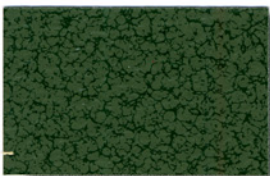
**Nu-Light Silver**  
89/90987



**Black**  
39/80005

**Reseda**  
09/50560

**Gold Brown**  
09/90280



**Silver**  
39/90020

**Green**  
09/50570

**Light Silver**  
09/90980

\*Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.



## ■ Designer Finishes



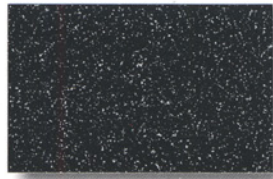
■ **Quartzite Smooth Matte**  
44/10033



■ **Rust Fine Texture**  
49/62711



■ **Tanzanite Fine Texture**  
49/40033



■ **Graphite Smooth Matte**  
44/80026



■ **Emerald Fine Texture**  
49/50028



■ **Pyrite Fine Texture**  
49/60015

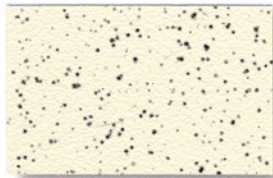


■ **Breccia Smooth Matte**  
44/60034

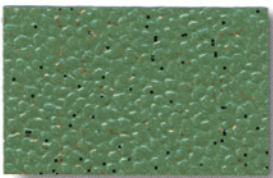


■ **Lava Smooth Matte**  
44/60035

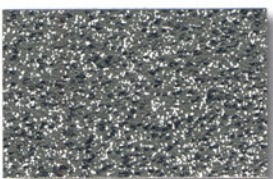
## ■ Antico



■ **Sandstone**  
49/15830



■ **Copper Leaf**  
49/55490



■ **Granite**  
49/77240

## ■ Dormant Transparent and Clear



■ **Fire Red 59/30045**  
Clear Topcoat Glossy



■ **Sparkle New Red 49/30028**  
Clear Topcoat Glossy



■ **Blue 49/40940**  
Clear Topcoat Glossy



■ **Sparkle Burgundy 49/30193**  
Clear Topcoat Glossy



■ **Violet 49/41100**  
Clear Topcoat Glossy



■ **Sparkle Sky Blue 49/40074**  
Clear Topcoat Glossy



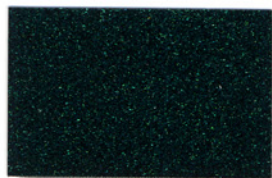
■ **Sparkle Copper 49/25002**  
Clear Topcoat Glossy



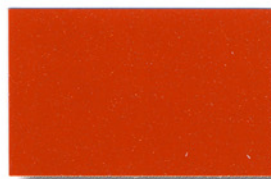
■ **Sparkle Electric Blue 49/40233**  
Clear Topcoat Glossy



■ **Sparkle Light Orange 49/25006**  
Clear Topcoat Glossy



■ **Sparkle Green 49/50024**  
Clear Topcoat Glossy



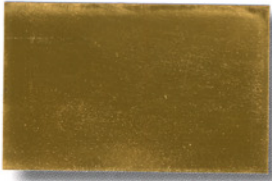
■ **Sparkle Bomber Orange 49/23531**  
Clear Topcoat Glossy



■ **Sparkle Granny Smith 49/50032** Clear Topcoat Glossy

# special effects

## ■ Transparent and Candy



**Gold**  
49/20170



**Candy Raspberry**  
49/31570



**Black Chrome**  
49/80000



**Brass**  
49/20180



**Candy Red**  
49/33340



**Copper**  
49/63130



**Candy Purple**  
49/41480



**Transparent Red**  
49/35810



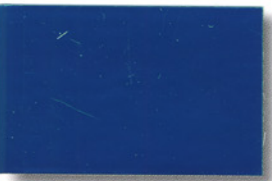
**Candy Teal**  
49/42130



**Transparent Blue**  
49/46110



**Candy Blue**  
49/43600



**Transparent Green**  
49/55730



**Candy Lime Green**  
49/54810